Work Ord January-16-12		870		*788	370	k	*) .					Page 1
Item ID: Revision ID:	D206-667-24	47TRN		Accept	*N	900	040	100)*	Setup S	tart	*N:	S1*
Item Name:	Crosstube Ass	sembly, Mid Aft								S	Stop	*N!	S2*
Start Date: Required Date:	16/01/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*			st Item I stomer:	D:			•			
Reference: Approvals:	Process Pla	in: <u>M.C.5</u>	Date: 42 /01//	5 Tooling: SPC (Y/N):			ate:	-			tart Stop		R1* R2*
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	`~ T	ool ID	Tool #	Plan Code	Accept Qty	Reject Qty	t Re	eject imber	Insp. Stamp
Draw Nbr	Rev	ision Nbr											
D206-667-247	A A												
*100 *100* Mori Seiki		MORI SEIKI CNC LAT	HE LARGE	0.00			M	MI	Q	Ø			12-1-16
Mori Seiki CNC La	the Large	1-Fill tube v 2-Turn first			er Folio FB03	0	<i>v</i> • • •	, , ,					
110		QC1- Inspect dimension	s to dimension sheet	0.00									
110							Ma	m /		Ø	r		12-1-
QC		Memo		0.00		4	1 10	"					

Quality Control

						,				
W/O:			WO	RK ORDER CHAN	GES					
DATE	STEP	PRO	OCEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		,								
Dort No	•	PAR #:	Foult Category	OFW:	NCB:	Vac N	lo DO	\•	Date:	
Part NO		solution:								
NCR:		,	WORK ORDE	R NON-CONFORM	IANCE	(NCR)				
DATE	0750	Description of NC			ction B		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section	on C	Chief Eng	QC Inspector
								k		
						- In-				
	1					•			t	}

Work Ord		870		*788	370*							Page 2
Item ID: Revision ID:	D206-667-24	47TRN		Accept	*N900	040	100)*	Setup		*N	S1*
Item Name:	Crosstube Ass	sembly, Mid Aft								Stop	*N	S2*
Start Date: Required Date	16/01/2012 :: 30/01/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	ID:						
Reference:			•									
Approvals:	Process Pla	ın:	Date:	Tooling:	Da	ate:			Run	Start	*N	R1*
	QC:		Date:	SPC (Y/N):	Da	ate:				Stop	*N	R2*
Sequence ID/ Work Center	ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp
120		MORI SEIKI CNC LAT	HE LARGE									
Mori Seiki Mori Seiki CNC L	athe Large	2-File down	nd side as per Folio FB030 transition lines smooth. and and plugs	0.00		J	M	(0	/	6	1	2-1-16
130		QC1- Inspect dimensions	s to dimension sheet	0.00		M	m (
130 QC Quality Control		Memo		0.00		7' (9)		<u>/ 0</u>		<u>Ø</u>		12-1-
*140		QC8- Inspect parts - seco	and check	0.00	5							12-1-11
QC		Memo	•	0.00		<u>'</u>	7					<u> </u>

Quality Control

W/O:			\M	ORK ORDER CHANG	FS					
DATE	STEP	PRO	OCEDURE CH			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							·			
Don't Ma	_	DAD #.	Fault Cat		NCP:	Vos N	o DO	\	Date	
Part No		PAR #: esolution:								
	K			DER NON-CONFORM						· · · · · · · · · · · · · · · · · · ·
NCR:			WORK ORL				T			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sect Action Description Chief Eng	ion B	Sign & Date	Verific Section		Approval Chief Eng	Approval QC Inspector
								- 		

Work Orde		870			*788	R70*		- Alexandra - Alex					Page 3	
Revision ID:	D206-667-24	47TRN sembly, Mid Aft		2 1	Accept	*N900	040	100)*	Setup	Start Stop	i VI .	S1* S2*	
Start Date: Required Date: Reference:		Start Qty: 1.0 Req'd Qty: 1.0		*1* *1*		Cust Item I Customer:	ID:					IV	12	
Approvals:	Process Pla	ın:	Date:		Tooling:	D:	ate:			Run	Start	*NI	₹1*	
	QC:		Date:		SPC (Y/N):	Da	ate:				Stop	*NF	₹2*	
Sequence ID/ Work Center ID 150 *150 *150* HandFXtube Hand Finishing Cross 160 *160 *160* QC Quality Control		Operation Description Crosstubes Chemica Memo QC3- Inspect Part Fi			Set Up/ Run Hours 0.00 0.00	Tool ID	Tool#	Plan Code	Accep Qty	Qty 	<u>, </u>		Insp. Stamp 12-1-	- J.
170 *170* Packaging Packaging		Packaging Memo Identify Location	and stock in kanb	an rack	0.00		(M		- £	5_ 2/t			

Dan Ac	ospace	Lta							
W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	CEDURE CHAN	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							
	Re	esolution:	Disposition	n:	_ QA: N/C C	losed:		Date: _	
NCR:	:	V	VORK ORDE	ER NON-CONFORMA	NCE (NCI	₹)			
DATE	OTED	Description of NC		Corrective Action Section			ication	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		tion C	Chief Eng	QC Inspector
-									

Work Orde January-16-12		870		*788	370*			•	11 2 2			Page 4
Item ID: Revision ID: Item Name:	D206-667-2	47TRN sembly, Mid Aft		Accept	*N900	040	100)*	Setup	Start Stop	1 71	S1* S2*
Start Date: Required Date: Reference:	16/01/2012 30/01/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	D:						
Approvals:	Process Pla	in:	Date:	Tooling: SPC (Y/N):		ate:	- 		Run	Start Stop		R1* R2*
Sequence ID/ Work Center II 180 *120* QC Quality Control)	Operation Description QC21- Final Inspection -	Work Order Release	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp
												\wedge

R 1201-17

W/O:			WC	ORK ORDER CHANG	ES		,	•	,	
DATE	STEP	PRO	CEDURE CHA	NGE	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						-				
								,		
Part No	:	PAR #:	Fault Cate	gory:	NCR: Y	es No	DQA	•	Date:	
		esolution:								
NCR:		\	WORK ORD	ER NON-CONFORMA	NCE (N	CR)	,		A	6
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	Sig	gn & ate	Verifica Sectio		Approval Chief Eng	Approval QC Inspector
20 AZ	17		Chief Eng	Criter Eng		ate				
		₹								
									·	
		•								
				, '						
		\$								
					-					

Picklist Print

January-16-12 3:45:56 PM 🔞

Work Order ID: 78870

78870

Parent Item:

D206-667-247TRN

D206-667-247TRN

Parent Item Name: Crosstube Assembly, Mid Aft

Start Date: 16/01/2012

Required Date: 30/01/2012

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP rev:A 11.01.06 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D6004-115		Manufactured	No			100	Each	11.0000	1	1	-		
D6004_11	15								**				

Crosstube Material

Location Loc Qty Loc Code 11 5

12-1-16

LG

W/O:			WO	RK ORDER CHA	ANGES					
DATE	STEP	PROC	EDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				_						
				· <u> </u>	·					
	`								•	, F
				, and the second	•					
Part No		PAR #:								
	Re	solution:	_ Disposition	:	QA	: N/C Clo	sed:		Date: _	
NCR:		W		R NON-CONFO	RMANCE	(NCR)	*			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Action Descrip Chief Eng	Section B tion	Sign & Date	Verific Section		Approval Chief Eng	Approval QC Inspector
				<u> </u>						**
	**				•.					
	,							<u>. </u>		
	*				,					
	-									
		,								,

DART AEROSPACE LTD	Work Order:	78870
Description: Crosstube Assembly, Mid Aft	Part Number:	D206-667-247TRN
Inspection Dwg: D206-667-247 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

		spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
		2.490	+0.005/-0.000	2,488		V	VERN	CNC-OR
		2.025	+0.005/-0.000	2,027	1		1	0000
		2.079	+0.005/-0.000	2,082	V			
		2.145	+0.005/-0.000	2.149				
	lΓ	2.209	+0.005/-0.000	2,214	1/			
		2.287	+0.005/-0.000	2,290	/			
	A	2.363	+0.005/-0.000	2,367	/		V	
	SIDE	0.200	+/-0.010	,200			VERU	CNC-08
		R0.063	+/-0.010	,063			RO	<u> </u>
i		R2.00	+/-0.010	2,00			EG I	
•		R0.063	+/-0.010	0,063			\	
4.438		4.500	+/-0.010	4,440		/	UERN	CNC-08
4,438 2/01/16								
1		2.490	+0.005/-0.000	2,491	V		VERN	CNC - 08
2/01/14		2.025	+0.005/-0.000	3,028	V		(
		2.079	+0.005/-0.000	2.083	V			
		2.145	+0.005/-0.000	2.150				
1		° 2.209	+0.005/-0.000	2,214	✓			
		2.287	+0.005/-0.000	2,291	V		,	
	E B	2.363	+0.005/-0.000	2,368			J	
	SIDI	0.200	+/-0.010	,200			VERN	(NC-08
		R0.063	+/-0.010	.063			DG-	LINC OB
	i-	R2.00	+/-0.010	2,00	1		1	
Λ	F	R0.063	+/-0.010	√063	Ū		U	
1/24	1.438	, <u>-4-500</u>	+/-0.010	4,440	V		VERN	(NC-08
1.6		, , , , , , , , , , , , , , , , , , ,						
2101/16		99.76	+/-0.020	99,76	K		TAPE	mml -02
		sured by: mm (Au	dited by:		Pr	eliminary App	
ľ		1 10 /	01/12	Date:	タートノ			Date:

Rev	Date	Change	Revised by	Approved
爲	11.06.21	New Issue	KJ 🦠	[//
				7 / .

H:\FORMS\Quality Assurance\approved QA\FAlxtube Rev B

Johnson E								
		WO	RK ORDER CHANGE	ES				
STEP	PRO	OCEDURE CHAP	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								·
:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A:	Date: _	
Res	olution:	Disposition	l:	QA: N/C Cl	VC Closed: Date:			
	,	WORK ORDE	R NON-CONFORMANCE (NCR)					
STED	Description of NC						Approval	Approval
SILF	Section A	Chief Eng	Chief Eng	Date	Secti	on C	Chief Eng	QC Inspector
						:		
								:
	STEP	:PAR #: Resolution:	STEP PROCEDURE CHAN :PAR #:Fault Category Resolution:Disposition WORK ORDE STEP Description of NC Section A Initial	WORK ORDER CHANGE PROCEDURE CHANGE :PAR #:Fault Category: Resolution:Disposition: WORK ORDER NON-CONFORMA STEP Description of NC	WORK ORDER CHANGES STEP PROCEDURE CHANGE By :PAR #: Fault Category:NCR: Yes Resolution:Disposition:QA: N/C Clot WORK ORDER NON-CONFORMANCE (NCR STEP Description of NC Section A Initial Action Description Sign &	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date :PAR #:Fault Category:NCR: Yes No DQ. Resolution:Disposition:QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date Qty :PAR #:Fault Category:NCR: Yes No DQA: Resolution:Disposition:QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr PAR #: Fault Category: NCR: Yes No DQA: Date: Resolution: Disposition: QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Corrective Action Section B Section C Chief Eng / Section C C C C C C C C C C C C C C C C C C C

Item	Qty -247	Part Number	Description
1	X	D206-667-247	CROSSTUBE ASSEMBLY (206L MID AFT)
2	1	D6004-115	CROSSTUBE
3	2	D2873-043	NUT PLATE
4	2	D2873-045	NUT PLATE
5	2	D2892-1	SUPPORT
6	4	D3595-063-450	RUBBER CUSHION
7	4	MS21920-22	CLAMP
8	14	MS20601AD4W10	RIVET (OR NAS9302B-4-10)
9	A/R	MAGNOBOND 6398	ROCKWELL SPECIFICATION RBO-120-023 ADHESIVE (TEXTRON/BELL SPEC. 299- 947-100, TYPE II, CLASS 2 ADHESIVE)

GENERAL NOTES:

- 1) MATERIAL: MANUFACTURED FROM D6004-115 FINISHED LENGTH = 99.76±0.020
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1

- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
 PAINT OUTSIDE PER DART QSI 005 4.2

 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
 6) IDENTIFICATION: SCRIBE DART PART NUMBER "D208-667-247" AND BATCH NUMBER ON INSIDE OF CUFF PER DART QSI 044 6.4 (VIBRATING STYLUS).
- WEIGHT: 21.1 lbs (-607 = 17.7 lbs)
- PART IS SYMMETRIC ABOUT CENTERLINE.
- RUN CUTTER OFF PART WHERE INDICATED. BLEND OUT EDGE LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH.
- 10) BEND PROGRESSIVELY WITH A MINIMUM OF 10 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D.
- 11) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.

 12) INSTALL D2892-1 SUPPORT USING 0.03° TO 0.06° THICK LAYER OF MAGNOBOND 6398 PER QSI 015. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING.
- 13) INSTALL MS21920-22 CLAMPS WITH D3595-063-450 RUBBER CUSHIONS TO PACKAGING.
 D2892-1 SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMP MECHANISMS ARE
- D2892-1 SUPPORT ON TOP SIDE OF THE CRUSSTUBE. ENSURE COMMERTING THE CRUSSTUBE SUPPORTS.

 14) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0,005" MAY BE BLENDED OUT LONGTUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 15) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS ARE SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.

SHOP COPY **ETURN TO**

ENCINE EXCEG

INCONTRUCT OF COPY

SCHOOLIOA COLOR SCHOOLIOA

NO_ 78870_ M.L.J

12/01/16

DEO ATTACHED

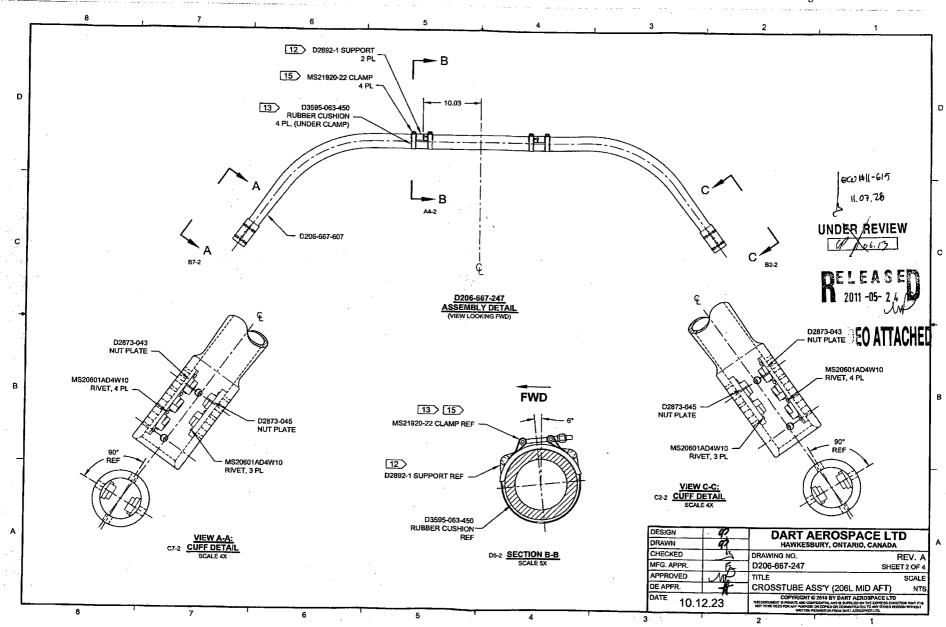
600 # (1-615

UNDER REVIEW

		2014						
A	NEW IS	SSUE		CP	10.12.23			
REV.			DESCRIPTION	BY	DATE			
DESIGN		P	DART AEROSPACE LTD					
DRAWN 92			HAWKESBURY, ONTARIO, CANADA					
CHECKED			DRAWING NO.		REV. A			
MFG. APPR.		O.	D206-667-247	5	HEET 1.OF 4			
APPRO\	/ED	Most	TITLE		SCALE			
DE APPR.			CROSSTUBE ASSY (206L MID AFT) NTS					
10.12.23			COPYRIGHT © 2010 BY DA THE SOCIATION OF PRIVATE AND CONTIDENTIAL AND IS S NOT TO BE USED FOR ANY PURPOSE OR COPED OR CO WRITTEN PERSONS OF FROM IT	APPLIED ON THE COMMESS	CONDITION THAT IT IS			

Dart Aerospa	ce Ltd
--------------	--------

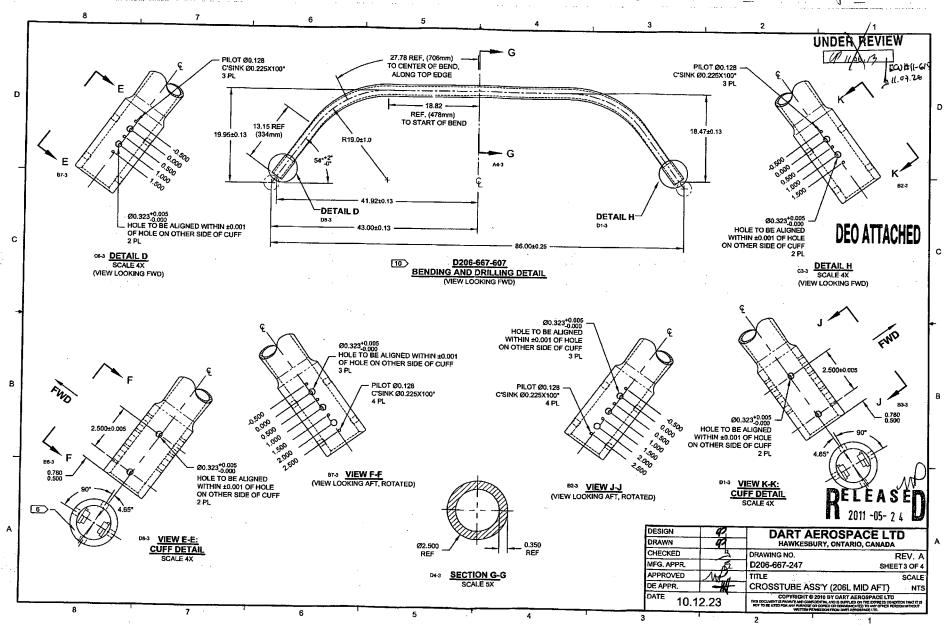
Dail Ac	ospace	5 LIU								
W/O:			WO	RK ORDER CHANG	ES			·· ₁ ······		r
DATE	STEP	PRO	OCEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
-										
Part No		PAR #:	Fault Categ	jory:	NCR:	: Yes N	o DQ	A:	Date: _	
	R	esolution:	Disposition	:	_ QA: I	N/C Clo	sed:		Date: _	
NCR:		1	WORK ORDE	R NON-CONFORMA	NCE	(NCR)				
		Description of NC		Corrective Action Section			Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Sect	ion C	Chief Eng	QC Inspector
										:
	,									
								1,		



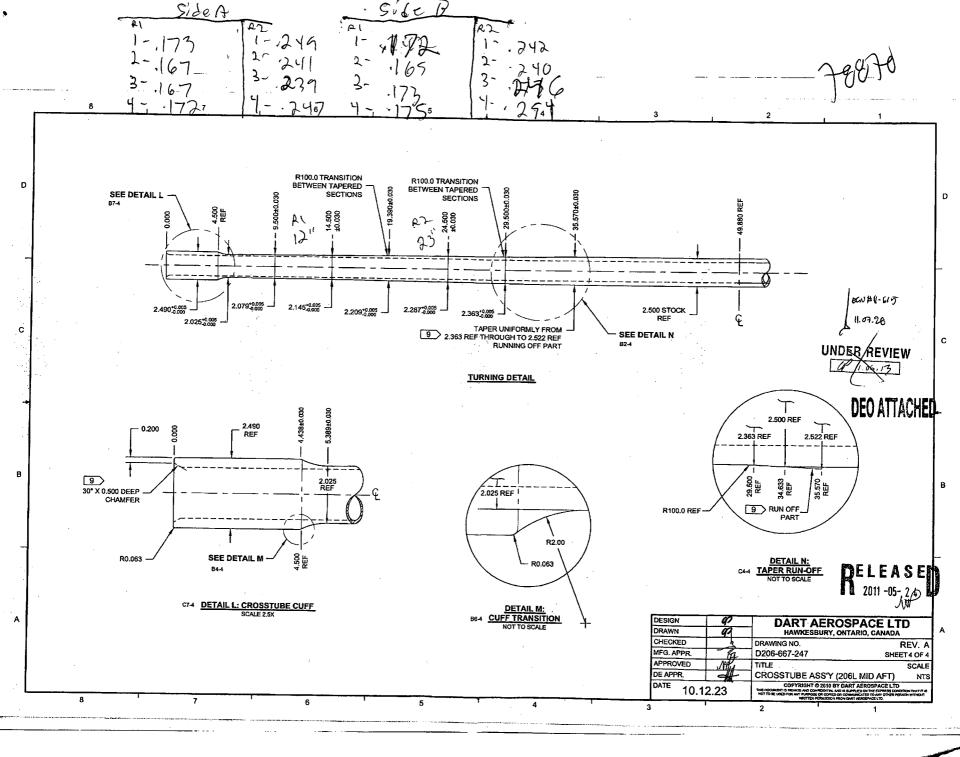
Dart Aerospace Ltd	Dart	Aeros	pace	Ltd
---------------------------	------	-------	------	-----

W/O:			WO	RK ORDER CHANG	ES				-
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Da	ite Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
=									
Part No	•	PAR #:	Fault Categ	jory:	NCR: Ye	s No	DQA:	_ Date: _	
		solution:	·						
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NC	CR)			
		Description of NC		Corrective Action Secti		\	/erification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sigr Da		Section C	Chief Eng	QC Inspector

7-2270



W/O:	•		WO	RK ORDER CHANG	FS			
DATE	STEP	PRO	OCEDURE CHAI		Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			· ·				, , oug.	
Part No		PAR #:		•				
	Res	solution:	Disposition	l:	_ QA: N/C Cld	QA: N/C Closed: Date:		
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR)		
DATE	STEP	Description of NC			Section B Verification			Approval
DAIE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
							·	
		·						
								,



NO WANTED THE PROPERTY OF THE

W/O:		191-1	W	ORK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							Floa Wigi	
		, , , , , , , , , , , , , , , , , , , ,						
	<u> </u>							
Part No	•	PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQA:	Date: _	
	R	esolution:	Disposition	on:	_ QA: N/C Cld	sed:	Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NCR)		
		Description of NC		Corrective Action Section		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
	,							

12870

DRAWING NO.	TITLE DEV. A				
1	NEV. AT	DART AEROSPACE LTD	D.E.O. NO.	SHEET NO.	SCALE
D206-667-247	CROSSTUBE ASS'Y (206L MID AFT)	ENGINEERING ORDER	D206 667 247 A 4		
	· · · · · · · · · · · · · · · · · · ·	ENGINEERING ORDER	D206-667-247-A-1	SHEET 1 OF 1	ŅTS
DRAWN 97	CHECKED AS	MFG. APPR.	APPROVED (MA)	DE APPR.	
DATE 11.07.	15 DATE 11,27,2,2	DATE 11:07-21		DATE 11.07-21	
		10/11	DATE (1/67/2/	DATE 11.07-21	

PURPOSE:

REPLACE MAGNOBOND WITH PROSEAL.

CHANGE:

ís:

Item	Qty -247	Part Number	Description
9	A/R	PROSEAL 890 B-2	SEALANT, AMS-S-8802 CLASS B-2

WAS:

9	A/R	MAGNOBOND 6398	ROCKWELL SPECIFICATION RBO-120-023 ADHESIVE (TEXTRON/BELL SPEC. 299-947-100, TYPE II, CLASS 2 ADHESIVE)

NOTE 12 & 15, SHEET 1 IS AMENDED AS FOLLOWS:

IS:

- 12) TO INSTALL D2892-1 SUPPORT: ABRADE MATING SURFACE OF SUPPORT AND CROSSTUBE WITH 180-GRIT SANDPAPER AND REMOVE RESIDUE WITH MEK (OR EQUIVALENT). APPLY A 0.04" TO 0.07" THICK LAYER OF PROSEAL 890 CLASS B-2 (OR AMS-S-8802 CLASS B-2) SEALANT TO MATING SURFACE OF SUPPORT.
- 15) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING. PRIOR TO PACKAGING, RE-CHECK TORQUE ON CLAMPS AFTER PROSEAL 890 SEALANT HAS CURED FOR 72 HOURS.

WAS:

- 12) INSTALL D2892-1 SUPPORT USING 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 PER QSI 015. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING.
- 15) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.

2011-02-28 D

COPYRIGHT @ 2011 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRINATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WOTTEN PERSON PURPOSE ON LOTHER PERSON WITHOUT WOTTEN PERSON WITHOUT WITHOUT WOTTEN PERSON WITHOUT WITHOU

Da	ırt	Aer	osp	ace	Ltd
----	-----	-----	-----	-----	-----

W/O:	V	WORK ORDER CHANGES								
DATE	STEP					Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
		re profession in the second se			*					
			<i>:</i>	•			***	•		
,		·					,	· • • • • • • • • • • • • • • • • • • •		
		`	2	•						
Part No	•	PAR #:	Fault Catego	ry:	NCR	: Yes N	o DQA :	Date: _		
•	Resolution:			Disposition: QA		N/C Clos	ed:	Date:		
NCR:		V	ORK.ORDEF	R NON-CONFORMA	NCE	(NCR)				
DATE	STEP	Description of NO	Initial Chief Eng	orrective Action Section Action Description Chief Eng	on B	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector	
		•			,	ر نوی	,			
		•								
,							•.			